



03362 - VOC Rapid Primer

NORTH AMERICAN MARKET

Product Description

A 2.1 VOC compliant, high build, two component sanding primer surfacer with good vertical stability, fast air drying and force drying, good filling properties in combination with excellent application and sanding properties.

Suitable Substrates

- Existing Finishes except TPA
- OEM Primer or EDP, sanded
- “General” Polyester Putties
- Bare metal substrates must be pre-primed with wash primer 9700

Product Application



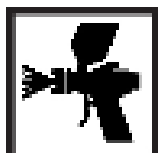
100% Clear	25% Hardener	20-25% Thinner
03362	H3236 2K HARDENER SLOW	S3236 THINNER SLOW
	H2232 2K HARDENER NORMAL	S2232 THINNER NORMAL
	H1522 2K HARDENER FAST	S1522 THINNER FAST



STIR 03362 well before mixing



22-24 sec / DIN 4 mm / 20°C (68°F)
Potlife 45 min / 20°C (68°F)



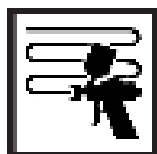
HVLP 1.7-2.0 mm
2.0 – 2.5 bar inlet pressure (29 – 36.25 PSI)

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

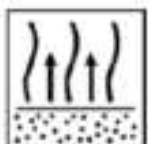


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2-3 coats 60 microns per coat



5-6 minutes at 20°C (68°F) between coats



2-3 hours at 20°C (68°F)
20 mn. at 60°C (140°F)



10 – 15 mn. Short Wave
The object should be maintained at greater than 80cm from source



Initial Sanding with P500 - P600 grit
Final Sanding with P800 - P1000 grit



Initial Sanding with P320 grit
Final Sanding with P400 - P500 grit

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Clean Surface to remove contamination prior to application of top coat



GenVerde Basecoat
Gen20 Basecoats



Wear suitable protection

Product Characteristics

VOC:	<250 gr./lit (2.1 lbs/gal)
Flash Point:	25°C (77°F)
Specific Gravity:	1.63 kg/cm ³ (13.57 lbs/gal)
Solid Content:	69.3 % by weight
Coverage:	5.7-5.8 m ² /l at 80 micron film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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