GenRock Basecoat

Product Description

Complete basecoat product color range based on 70+ base color toners, including pearlescent, iridescent, and tinted metallic toners, as well as Xirallics. Genrock Basecoat is a high-pigment system with a 75% thinning ratio, providing full coverage in just 2.5 coats. It offers economical use of ready-to-spray paint, greater coverage, and time savings during application, as only two coats are typically sufficient with minimal waiting time before applying the topcoat.

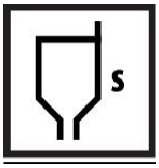
Suitable Substrates:

- OEM finish in sound conditions
- Existing thermoset paint
- EDP / Electro Deposit Primers
- General 2K well and dry sanded primers
- bare metal must be pre-primed using 9700 General etch primer followed by 2K primer surfacer prior to basecoat application

Product Application

2K GenRock- Application Standard – HS

100%	75% Thinner
GenRock Basecoat	S719 – Fast S711 -Normal S721 – Slow



18-19 sec / DIN 4 mm / 20°C (68°F)

HVLP 1.3 - 1.4 mm;
2.0 – 2.5 bar inlet pressure

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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	5 min. between coats. For metallic colors, a drop coat is recommended
	Wait until fully matt before applying top coat
	Note that GR599 and GR799 must not be placed on the Mixing Machine
	Wear suitable protection

Product Characteristics

Flash Point:	23°C (73.4°F)
Solids Content:	21.2-39.0% by weight
Specific Gravity:	0.94-1.16 kg/cm³ (7.82-9.66 lbs/gal)
Coverage:	8-10 m2/l at 25 micron dry thickness
SDS:	Refer to the safety data sheet

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