Genrock Basecoat

Product Description

Complete basecoat product color range based on 70+ base color toners, including pearlescent, iridescent, and tinted metallic toners, as well as Xirallics. Genrock Basecoat is a high-pigment system with a 75% thinning ratio, providing full coverage in just 2.5 coats. It offers economical use of ready-to-spray paint, greater coverage, and time savings during application, as only two coats are typically sufficient with minimal waiting time before applying the topcoat.
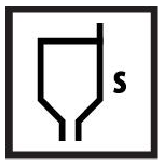
Suitable Substrates:

- OEM finish in sound conditions
- Existing thermoset paint
- EDP / Electro Deposit Primers
- General 2K well and dry sanded primers
- bare metal must be pre-primed using 9700 General etch primer followed by 2K primer surfacer prior to basecoat application

Product Application

2K GenRock- Application Standard – HS

100%	75% Thinner
GenRock Basecoat	S719 – Fast
	S711 -Normal
	S721 – Slow

18-19 sec / DIN 4 mm / 20°C (68°F)

HVLP 1.3 - 1.4 mm;
2.0 – 2.5 bar inlet pressure

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

	5 min. between coats. For metallic colors, a drop coat is recommended
	Wait until fully matt before applying top coat
	Wear suitable protection

Product Characteristics

Flash Point:	23°C (73.4°F)
Solids Content:	21.2-39.0% by weight
Specific Gravity:	0.94-1.16 kg/cm³ (7.82-9.66 lbs/gal)
Coverage:	8-10 m2/l at 25 micron dry thickness
SDS:	Refer to the safety data sheet