



## Product Description

GenRock 2K is a High Opacity Two Component Acrylic Urethane Topcoat designed for Single Stage Repair. It meets and exceeds customers' expectations with its high opacity, quick-dry, and its ultimate and durable gloss.

GenRock 2K is a direct toner system. It performs a great resistance to UV and chemicals.

## Substrate and preparation:

Fine sand old OEM finish coating and 2K surfacer with P400 followed by P500 dry abrasives.

## Product Application

	2K GenRock- Application Standard - HS		2K GenRock- Application Standard - VOC	
	100%	50%	100%	66%
	Mix 2:1 with any of the following hardeners:		Mix 100:66 with any of the following hardeners:	
	GenRock 2K	H760 Special H750 Extra slow H700 Slow H600 Normal H500 Fast	GenRock 2K	H920 Slow H820 Fast
	Potlife: 5h at 20°C 0-10% General Thinner		Potlife: 5h at 20°C <i>* VOC compliance applies to certain colors (check GenMix)</i> <i>* It is up to the user to comply with VOC regulations according to his market legislations.</i>	
	16-18s / DIN 4 mm / 20°C		>27s/DIN 4 mm/20°C	
	1 medium + 1 full 3-5 minutes between coats 2 coats 50 – 60 micron		1 light+ 1 full	

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



HVLP 1.3 – 1.5 mm  
Two coats  
2.0 - 2.5 bar air pressure



Flash off 10 minutes before increasing temperature  
Bake 30 min at 60 °C panel temperature



Short- Medium Wave 8--12 minutes  
The panel should be maintained at greater than 80cm from IR unit.



Wear suitable protection

## Product Characteristics

**VOC(2004/42/EC):** Varies depending on color and dilution.

**Specific Gravity:** 0.94 – 1.325 kg/cm<sup>3</sup>

**Flash Point:** 25°C (77°F)

**Solid Content:** 46.6% – 65.9% by weight

**Coverage:** 8 - 9 m<sup>2</sup>/l at 50 micron dry film thickness (theoretical)

**SDS:** Refer to the Safety Data Sheet

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.