



# 7621 Air-Dry VOC Clear

**ACCELERO**

North American Market Only

## Product Description

Accelero 7621 is a VOC compliant Air-Dry Clearcoat with premium finishing properties. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality. It can be simply flattened and polished after 1 hour at application temperature. It uses the existing GenVerde Hardeners (H01522, H02232, H03236) as other VOC clearcoats in the GenVerde range, providing a complete and compact offer.

## Suitable Substrates

- GenVerde Basecoat

## Product Application



| 100% | 50%                           |
|------|-------------------------------|
| 7621 | H01522 2K VOC HARDENER FAST   |
|      | H02232 2K VOC HARDENER NORMAL |
|      | H03236 2K VOC HARDENER SLOW   |



17 - 19 sec / DIN 4 mm / 20 °C (68 °F)  
Potlife: 60 minutes at 20°C



HVLP 1.2 – 1.3 mm  
2.0 – 2.2 bar inlet pressure



1 light + 1 full coat  
No flash-off between coats  
35 – 45 micron

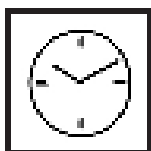
Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



# 7621 Air-Dry VOC Clear

**ACCELERO**

North American Market Only

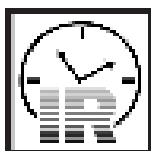


|                               |                                                |
|-------------------------------|------------------------------------------------|
| Dust Free After               | 15 min @ 25 °C (77°F)<br>30 min @ 20 °C (68°F) |
| Touch Free After              | 20 min @ 25 °C (77°F)<br>45 min @ 20 °C (68°F) |
| Sandable and Polishable After | 60 min @ 25 °C (77°F)<br>90 min @ 20 °C (68°F) |

Important note: below 15°C, do not air-dry instead Low bake 5-10 minutes @ 60°C panel temperature



5 Minutes at 60°C (140 °F) Panel Temperature.



5-7 minutes, depending on color.  
Substrate temperature 80°C-100°C (176°F to 212°F)  
*Important note: keep panel at greater than 80cm from IR unit, depending on repair film thickness.*



Wear suitable protection

## Product Characteristics

|                          |                                                                                                         |
|--------------------------|---------------------------------------------------------------------------------------------------------|
| <b>VOC:</b>              | Regulatory VOC 295 gr/lit (2.46 lbs/gal)<br>Regulatory VOC ready to spray < 250.0 gr/lit (2.08 lbs/gal) |
| <b>Specific Gravity:</b> | 1.042 kg/cm <sup>3</sup> (8.6788 lbs/gal)                                                               |
| <b>Flash Point:</b>      | 25°C (77°F)                                                                                             |
| <b>Solid Content:</b>    | Approximately 53.9 % by weight                                                                          |
| <b>Coverage:</b>         | 7-8 m <sup>2</sup> /l at 35–45-micron film thickness (theoretical)                                      |
| <b>SDS:</b>              | Refer to the Safety Data Sheet                                                                          |

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.