



5010 - 2K Rapid Clear

NORTH AMERICAN MARKET

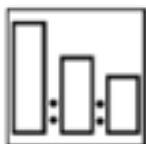
Product Description

The 5010 2K Rapid Clear is a fast drying, extremely user friendly product suitable for overall resprays as well as panel refinishing. It is characterized by a faster curing speed at air drying, polishable after 4 hours drying at 25°C (77°F).

Suitable Substrates

- GenRock basecoat
- Gen2 O basecoat

Product Application



Standard Application:

100% Clear	25% Hardener	20-25% Thinner
04462	H3236 2K HARDENER SLOW	General Thinners
	H2232 2K HARDENER NORMAL	
	H1522 2K HARDENER FAST	



STIR 04462 well before mixing



17-19s / #2 Zahn @ 68°F
Potlife: 6h at 20°C (68°F)



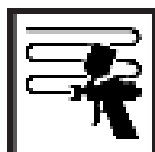
HVLP 1.3- 1.5 mm
2.5 bar inlet pressure (36 PSI)

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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0.8-1.0 Mil per full coat



Wait 12 min before increasing temperature
Bake 20 min at 60°C (140°F) panel temperature
Air dry: Polishable after 4 hours at 25°C (77°F)



8 mn. Short Wave
The object should be maintained at greater than 80cm from source



Wear suitable protection

Product Characteristics

VOC:	Regulatory VOC 505.8 gr/lit (4.2 lbs/gal) Regulatory VOC ready to spray < 497.5 gr/lit (4.14 lbs/gal)
Specific Gravity:	0.939 kg/lit (7.82 lbs/gal)
Solids Content:	36.0 – 37.0 % by weight RFU
Coverage:	490ft ² /gal at 1 dry mil dry film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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