



# 5000R - SUPER FAST HS CLEARCOAT

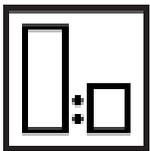
## Product Description

This 2-coat scratch resistant clearcoat system is suitable for panel repair and especially air dry application however it can also yield excellent gloss for full resprays. It exhibits very good adhesion on solvent as well as waterborne basecoats.

## Suitable Substrates:

- GenRock basecoat
- Gen2O basecoat

## Product Application



100% Clear	50% Hardener	5-10% Thinner
5000R	H200 – EXTRA FAST	General Thinner



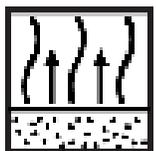
16-18s / DIN 4 mm / 20 °C  
Potlife: 4h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)  
2.0 - 2.5 bar inlet pressure



2 coats 50 - 60 microns



Flash – off before increasing temperature

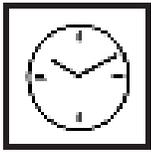
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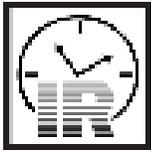
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Low Bake 20 min at 60 °C panel temperature



AIR-DRY TIME	
description	20°C
Dust Free	12 min
Tack free	30 min
Dry for handling	90 min
Polishable	04 hr
Through Drying	02 days



Short Wave 8 min  
The object should be maintained at greater than 80cm from source.



Wear suitable protection

## Product Characteristics

<b>VOC(2004/42/EC):</b>	2004/42/EC IIB (e) (840)516. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 516 g/l.
<b>Specific Gravity:</b>	0.968 kg/cm <sup>3</sup>
<b>Flash Point:</b>	32°C (89.6 °F)
<b>Solid Content:</b>	48.1 % by weight
<b>Coverage:</b>	8 - 9 m <sup>2</sup> /l at 50-micron dry film thickness (theoretical)
<b>SDS:</b>	Refer to the Safety Data Sheet

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