9982 - Easy Primer Grey



Product Description

A VOC compliant, high build, two component sanding primer surfacer with good vertical stability, good application and filling properties. It is especially easy to sand particularly for hand sanding applications. Direct to plastic with addition of plastic additive 8230.

Suitable Substrates:

- Existing Finishes except thermoplastic acrylic
- "General" Polyester Putties/body fillers
- OEM Primer or EDP, sanded
- Bare metal substrates must be pre-primed with Etch primer 9700.
- Available colors (Light Grey 9989, Dark Grey 9986).

Extra Comments

Stir well before mixing.

Product Application



100%	25%	5-25%
9982	9981 Hardener	S711



22-24 sec / DIN 4 mm / 20°C (68°F) @ 5% reducer 18-19 sec / DIN 4 mm / 20°C (68°F) @ 25% reducer Potlife 1hr / 20 °C (68°F)



HVLP 1.6 - 1.8 mm 2.0 – 2.5 bar inlet pressure



2-3 coats 50-60 microns/coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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5-6 minutes at 20 °C (68 °F) between coats



2-3 hours air-dry 20 min. at 60 °C (140 °F)



10 - 15 min. Medium - long Wave The object should be maintained at greater than 80 cm from source



Initial Sanding with P400 grit Final Sanding with P500 grit



Clean Surface to remove contamination prior to application of top coat



GenRock Top Coat Gen₂O Basecoats



Wear suitable protection

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9982 Primer Direct to Plastics

With the addition of 8230. 9982 can be applied direct to plastics without the need for a 1k plastic adhesion promotor (plastic primer)



2 Mix 2:1:0.5:0.15 9981 Hardener. 1 20 - 25% Reducer "General" 0.5 Add 15% plastic additive 8230 0.15 Potlife 45-60 mins / 20°C (68°F)

Product Characteristics

VOC:	2004/42/IIB (c) (540)485. The EU limit value for this product (product category IIB.c) in ready to use form is max 540g/ltr. The VOC content of this product in ready for use form is max. 485 g/l.
Specific Gravity:	9982 = 1663 g/L 9989 = 1633 g/L 9986 = 1483 g/L
Flash Point:	25°C (77 °F)
Solid Content:	67.8 % by weight – ready to spray
Coverage:	5.7-5.8 m2/l at 80-micron film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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