



## 3362 – 2K Rapid Primer Grey

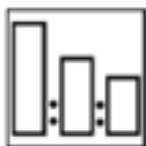
### Product Description

A National rule compliant, high build, two component sanding primer surfacer with good vertical stability, fast air drying and force drying, good filling properties in combination with excellent application and sanding properties.

### Suitable Substrates

- Existing Finishes except TPA
- OEM Primer or EDP, sanded
- “General” Polyester Putties
- Bare metal substrates must be pre-primed with wash primer 9700

### Product Application



100% Clear	25% Hardener	20-25% Thinner
3362	H3236 2K HARDENER SLOW	S3236 THINNER SLOW
	H2232 2K HARDENER NORMAL	S2232 THINNER NORMAL
	H1522 2K HARDENER FAST	S1522 THINNER FAST



STIR 3362 well before mixing



22-24 sec / DIN 4 mm / 20°C (68°F)  
Potlife 45 to 60 min / 20°C (68°F)

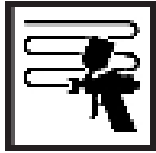


HVLP 1.7-2.0 mm  
2.0 – 2.5 bar inlet pressure (29 – 36.25 PSI)

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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2-3 coats  
60 microns per coat (2-2.3 mil per coat) dry film



8-10 minutes at 20°C (68°F) between coats



2-3 hours at 20°C (68°F)  
20 mn. at 60°C (140°F)



10 – 15 mn. Short Wave  
The object should be maintained at greater than 80cm from source



Initial Sanding with P500 - P600 grit  
Final Sanding with P800 - P1000 grit



Initial Sanding with P320 grit  
Final Sanding with P400 - P500 grit

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Clean Surface to remove contamination prior to application of top coat



GenRock Top Coat  
GenRock, Gen20 Basecoats



Wear suitable protection

### Product Characteristics

<b>VOC:</b>	Regulatory VOC 430.6 grams/liter (3.58lbs/gal) Regulatory VOC ready to spray
<b>Flash Point:</b>	20-25°C (77°F)
<b>Specific Gravity:</b>	1.63 kg/cm <sup>3</sup> (13.631 lbs/gal)
<b>Solid Content:</b>	67.8% by weight – ready to spray
<b>Coverage:</b>	235 ft <sup>2</sup> /gallon at 3.0 mils film thickness (theoretical)
<b>SDS:</b>	Refer to the Safety Data Sheet

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