



6100SR- 2K Superior Clear

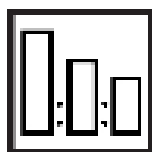
Product Description

This 2-coats high solid Scratch Resistant Clearcoat. 6100SR is very easy to apply and exhibits an excellent sag resistance while delivering a superior high gloss finish

Suitable Substrates

- GenRock basecoat
- Gen₂O basecoat

Product Application



100%	50%	0-5%
6100SR	H500 – FAST	S719
	H600 – NORMAL	S711 or S811
	H700 – SLOW	S721 or S821
	H750 – EXTRA SLOW	S2040
	H760 - SPECIAL	S2050



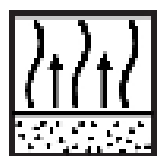
16-18 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 80 minutes at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure



1 Medium – 1 full-Coat
50 – 60 micron



5-7 minutes at 20 °C (68 °F) between coats

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Low Bake at 30 mins at 60 °C panel temperature



Medium Long Wave 8 min
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC): 2004/42/EC IIB (e) (840)437. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 437 g/l.

Specific Gravity: 1.009 kg/cm³

Flash Point: 27°C

Solid Content: 55.3 % by weight

Coverage: 8 - 9 m²/l at 25-micron film thickness (theoretical)

SDS: Refer to the Safety Data Sheet

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