



4010 - 2K Ultra Pro Clear

NORTH AMERICAN MARKET

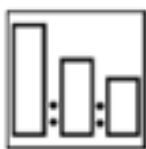
Product Description

The 4010 2K Ultra Pro Clear is a top of the line high solid, high build clearcoat with excellent vertical stability and distinctness image.

Suitable Substrates

- GenRock basecoat
- Gen2 O basecoat

Product Application



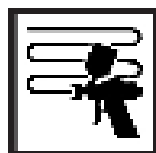
100% Clear	25% Hardener	20-25% Thinner
4010	H3236 2K HARDENER SLOW	S3236 THINNER SLOW
	H2232 2K HARDENER NORMAL	S2232 THINNER NORMAL
	H1522 2K HARDENER FAST	S1522 THINNER FAST



20-22s / # 2 Zahn @ 68o F
Potlife: 4h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.5 bar inlet pressure (36 PSI)



0.8-1.0 Mil per full coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

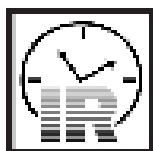


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Wait 12-14 min before increasing temperature
Bake 20 min at 60°C (140°F) panel temperature



Short Wave 8 min
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

Product Characteristics

VOC:	Regulatory VOC 505.2 gr/lit (4.2 lbs/gal) Regulatory VOC ready to spray < 498.5 gr/lit (4.15 lbs/gal)
Specific Gravity:	0.966 kg/lit (8.04 lbs/gal)
Solid Content:	46.0 – 47.0 % by weight RFU
Coverage:	700 ft ² /gal at 1 dry mil dry film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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