## 3021 - VOC Smooth Clear



## NORTH AMERICAN MARKET

### **Product Description**

The 3021 VOC Smooth Clear is a fast drying, extremely user friendly product suitable for overall re-sprays as well as panel refinishing.

## Suitable Substrates

- GenRock basecoat
- Gen<sub>2</sub>O basecoat

#### **Product Application**



100% Clear	25% Hardener	5-10% Thinner
3021	H03236 2K HARDENER SLOW	Respective General Thinner
	H02232 2K HARDENER NORMAL	
	H01522 2K HARDENER FAST	



17-19s / # 2 Zahn @ 68°F Pot life 6h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes) 2.5 bar inlet pressure (36 PSI)



0.8-1.0 Mil per full coat

 $Disclaimer: Users\ assume\ full\ responsibility\ for\ any\ consequences\ resulting\ from\ the\ incorrect\ usage\ of\ our\ products.$ 



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Wait 12 min before increasing temperature Bake 20 min at 60°C (140°F) panel temperature



Short Wave 8 min
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

## **Product Characteristics**

VOC:	Regulatory VOC 289.9 gr/lit (2.41 lbs/gal) Regulatory VOC ready to spray < 250 gr/lit (2.1 lbs/gal)
Specific Gravity:	1.1 kg/lit (9.16 lbs/gal)
Solid Content:	App. 31.0% by weight RFU
Coverage:	520 ft²/gal at 1 dry mil dry film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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