



800TS - 1K Tintable Sealer

NORTH AMERICAN MARKET ONLY

Product Description

800TS is a 1K tintable automotive sealer with a velvet smooth finish, 800TS is part of the GenRock mixing system making it totally compatible with the GenRock basecoat tints. 800TS has no sensitive recoat issues. 800TS dries quickly, helps hold down sand scratches, and provides color uniformity for the basecoat color.

Components:

- | | |
|--------------------------|-----------------|
| • 8000TS | Sealer |
| • Basecoat tints | 700 Series only |
| • GSR860/870/885/895 | Reducers |
| • S5070/S7585/S8595/S95+ | Reducers |
| • S719/S821 | Reducers |

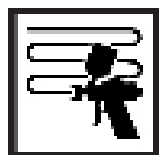
Surface Preparation:

Use GenRock Wax and Grease Remover (8241), (S10), (S222) or (S20) to clean substrate free of grease, dirt, and foreign contaminants.

Product Application



100% Tintable Sealer	100% – 200% BC Toner	75% Thinner
800TS	700 series	S721 THINNER SLOW
		S711 THINNER NORMAL
		S719 THINNER FAST



- Apply 1 to 2 medium wets coat over repair (additional coats may be applied after proper flash).
- Allow 5-10 minutes between coats, 10-20 minutes to topcoat.
- Scuff after 8 hours before applying topcoat.
- Clean gun after spraying is complete.

Clean up:

Use Lacquer thinner or zero VOC solvents. (Check local regulations.)

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Physical Data:	Solids wt.	Sealer 35%
	VOC as mixed	4.8 (average)
	Color	Milky transparent
Dry / Flash Times:	Air Dry @ 77°F	
	Flash between coats: 5-10 minutes	
	To sand: nib in 15-30 minutes, 1-2 hours for (multiple coats)	
	To topcoat: 10-20 minutes	
Gun Setups:	Force Dry to sand: Not Recommended	
	Conventional	
	Gravity Feed	1.4 mm – 1.5 mm
	Siphon Feed	1.4 mm – 1.5 mm
Air pressures:	Conventional @ Gun	
	Gravity Feed	30 – 40 psi
	Siphon Feed	35 – 45 psi
	HVLP @ cap	8 – 10 psi
SDS:	Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.	

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